1. 5, 10 AND 12 YEAR GUARANTEES REQUIRE A MINIMUM 2-PLY FLASHING CONSTRUCTION CONSISTING OF ONE PLY OF STRIPPING PLY TO BE SAME AS ROOF PLIES AND ONE PLY OF DURAFLEX™ 190 SBS MODIFIED BITUMEN MEMBRANE.

2. 15 AND 20 YEAR GUARANTEES REQUIRE A MINIMUM 3-PLY FLASHING CONSTRUCTION CONSISTING OF TWO PLIES OF STRIPPING PLY TO BE SAME AS ROOF PLIES AND ONE PLY OF DURAFLEX™ 190 SBS MODIFIED BITUMEN MEMBRANE.

SEALANT - PLYLINK HP SEALANT OR OTHER APPROVED SEALANT AND TOOL TO FACILITATE WATER RUNOFF

DRAW BAND

SBS MODIFIED BITUMEN BASE FLASHING

SHEET METAL RAIN COLLAR OVERLAPPING FLASHING COLLAR BY 3" TO 4" [75 MM TO 100 MM]

STRIPPING PLY- FEATHERED AT FIELD OF ROOF

APPLY BEAD OF DURAFLEX 954 PREMIUM SBS FLASHING CEMENT OR PLYLINK CONSTRUCTION ADHESIVE/SEALANT AT PENETRATION-TO MEMBRANE JUNCTURE.

MULTIPLE-PLY BUILT-UP ROOF

SET PRIMED METAL IN USP #640 STANDARD PLASTIC ROOF CEMENT OR DURAFLEX 954 PREMIUM SBS FLASHING CEMENT

RIGID INSULATION