30° SQUARE MINIMUM 2-1/2 LB LEAD FLASHING SET ON BASE/PLY SHEETS IN DURAFLEX 954 PREMIUM SBS FLASHING CEMENT AND FOLDED INTO DRAIN PRIOR TO INSTALLATION OF SBS COLD APPLIED STRIPPING PLY AND SBS COLD APPLIED MODIFIED MEMBRANE. LEAD IS NOT REQUIRED WHEN DRAIN FLASHING DETAIL IS INSTALLED IN HOT ASPHALT.

DRAIN STRAINER
CLAMPING RING
SBS MODIFIED BITUMEN MEMBRANE SET IN HOT ASPHALT OR DURAFLEX 901 PREMIUM SBS MODIFIED ADHESIVE
SBS SMOOTH MODIFIED BITUMEN FLASHING/STRIPPING SHEET FOLDED INTO DRAIN, SET IN HOT ASPHALT OR DURAFLEX 954 PREMIUM FLASHING CEMENT.

ROOF DECK PROPERLY SUPPORTED AT DRAINS. ROOF DRAIN HEIGHT FROM DECK MAY VARY.

TAPERED INSULATION SUMP
DECK CLAMP
CAST IRON DRAIN BOWL

BASE/PLY SHEET(S)
TAPERED RIGID INSULATION

NOTES:

1. PRIME DRAIN FLANGE PRIOR TO APPLYING MEMBRANE.
2. MEMBRANE AND FLASHING MUST EXTEND UNDER CLAMPING RING.
3. PLASTIC ROOF DRAINS CANNOT BE USED.
4. DURAFLEX ALUM MAY BE USED FOR FLASHING MATERIAL IN LIEU OF HOT ASPHALT APPLIED SBS FLASHING MEMBRANE. DURAFLEX ALUM MAY ONLY BE APPLIED WITH HOT ASPHALT OR USING THE HEAT WELDING METHOD OR PLYLINK FLASH-N-PATCH. DO NOT USE SOLVENT BASED ADHESIVES TO INSTALL DURAFLEX ALUM.

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