1. For pipes under 8" in height, a tubos pipe insert may be applied to reach proper height.

2. 5, 10 and 12 year guarantees require a minimum 2-ply flashing construction consisting of one ply of stripping ply to be same as roof plies and one ply of duraflex™ 190 sbs modified bitumen membrane.

3. 15 and 20 year guarantees require a minimum 3-ply flashing construction consisting of two plies of stripping ply to be same as roof plies and one ply of duraflex™ 190 sbs modified bitumen membrane.

4. Duraflex alum may be used for flashing material in lieu of hot asphalt applied sbs flashing membrane. Duraflex alum may only be applied with hot asphalt or using the heat welding method or plylink flash-n-patch. Do not use solvent based adhesives to install duraflex alum.

 LEAD FLASHING ROLLED INTO PIPE APPROXIMATELY 1" PLUMBING VENT STACK SBS MODIFIED BITUMEN FLASHING

STRIPPING PLY OR SBS SMOOTH MODIFIED BITUMEN BACKER FEATHERED AT FIELD OF ROOF. PRIME FLANGE BEFORE STRIPPING.

4" MIN FLANGE [100 MM] APPROX 4" [100 MM]

MULTIPLE-PLY BUILT-UP ROOF

APPLY BEAD OF DURAFLEX 954 PREMIUM SBS FLASHING CEMENT OR PLYLINK CONSTRUCTION ADHESIVE/SEALANT AT PENETRATION-TO-MEMBRANE JUNCTURE

PRIMED LEAD FLASHING, MINIMUM 2 1/2 LB. SET IN USP #640 STANDARD PLASTIC ROOF CEMENT OR DURAFLEX 954 PREMIUM SBS FLASHING CEMENT

NOTES: